Material Name: ALODINE® 1500 ID: 234087

* * * Section 1 - Chemical Product and Company Identification * * *

Product Trade Name ALODINE® 1500 **Manufacturer Information**

Henkel Surface Technologies Henkel Corporation 32100 Stephenson Highway Madison Heights, MI 48071

Contact Phone: (248) 583-9300

Chemtrec Emergency # (800) 424-9300

* * * Section 2 - Composition / Information on Ingredients * * *

CAS#	Component	Percent
7738-94-5	Chromic acid	1-10
16919-31-6	Ammonium hexafluorozirconate	1-10

Component Related Regulatory Information

This product may be regulated, have exposure limits or other information identified as the following: Fluorides (16984-48-8), Zirconium compounds, n.o.s., Ammonia (7664-41-7), Chromium (VI) compounds- water soluble, (RR-00026-0), (18540-29-9).

* * * Section 3 - Hazards Identification * * *

Emergency Overview:

DANGER -- CORROSIVE! Contact with this material will cause burns to the skin, eyes and mucous membranes. May cause blindness. Contact with broken skin may result in ulcers. Prolonged or repeated breathing may cause ulceration of nasal membranes. Cancer Hazard. Contains material which can cause cancer.

Eye Contact:

This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.

Skin Contact:

Contact with broken skin may lead to formation of firmly marginated "chrome sores". Product contains chromium, which may cause an allergic skin sensitization reaction. Massive overexposures may lead to kidney failure and death. Following skin exposure to this product, the sensation of irritation or pain may be delayed.

Skin Absorption:

A component in this product may be harmful or fatal if absorbed through the skin, especially if skin is damaged.

Ingestion:

This product may produce corrosive damage to the gastrointestinal tract if it is swallowed.

Inhalation:

Inhalation of mists of this product may cause severe irritation and burns to the respiratory tract.

Medical Conditions Aggravated by Exposure:

Pre-existing eye, skin and respiratory disorders.

* * * Section 4 - First Aid Measures * * *

Eye Contact:

In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.

Skin Contact:

Immediately take off all contaminated clothing. For skin contact, flush with large amounts of water. Seek immediate medical attention. If irritation persists, repeat flushing and get medical attention. Discard any shoes or clothing items that cannot be decontaminated.

Ingestion:

If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Give one to two glasses of water or milk. Never give anything by mouth to a victim who is unconscious or is having convulsions.

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Inhalation:

If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.

First Aid: Notes to Physician

No additional information available.

* * * Section 5 - Fire Fighting Measures * * *

Flash Point: Not applicable Method Used: Not applicable Flammability Non-flammable Classification:

Upper Flammable Not applicable Lower Flammable Not applicable

Limit (UFL): Limit (LFL):

Fire & Explosion Hazards:

This product is an aqueous mixture which will not burn. Oxidizing agent, may cause spontaneous ignition of combustible materials.

Clothing or other material wet with this product and allowed to dry may become flammable.

Decomposition Products:

Irritating and toxic gases or fumes may be released during a fire.

Extinguishing Media:

Use any media suitable for the surrounding fires.

Fire-Fighting Instructions:

Firefighters should wear full protective clothing including self contained breathing apparatus.

* * * Section 6 - Accidental Release Measures * * *

Containment Procedures:

Stop the flow of material, if this is without risk. Wear appropriate protective equipment and clothing during cleanup.

Clean-Up Procedures:

Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of collected material according to regulation.

* * * Section 7 - Handling and Storage * * *

Handling Procedures:

Do not get this material in your eyes, on your skin, or on your clothing. Wash thoroughly after handling.

Clothing or other material wet with this product and allowed to dry may become flammable.

Storage Procedures:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Manufacturer recommends storing above 40 °F. Thaw and mix thoroughly if frozen.

* * * Section 8 - Exposure Controls / Personal Protection * * *

Exposure Guidelines:

A: General Product Information

Follow all applicable exposure limits.

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B: Component Exposure Limits

Ammonium hexafluorozirconate (16919-31-6)

5 mg/m3 TWA (as Zr) (related to Zirconium compounds, n.o.s.) ACGIH:

25 ppm TWA (related to Ammonia)

10 mg/m3 STEL (as Zr) (related to Zirconium compounds)

35 ppm STEL (related to Ammonia)

2.5 mg/m3 TWA (as F) (related to Fluoride) OSHA:

> 5 mg/m3 TWA (as Zr) (related to Zirconium compounds) 50 ppm TWA; 35 mg/m3 TWA (related to Ammonia)

10 mg/m3 STEL (as Zr) (related to Zirconium compounds, n.o.s.)

35 ppm STEL; 27 mg/m3 STEL (related to Ammonia)

5 mg/m3 TWA (as Zr, except zirconium tetrachloride) (related to Zirconium compounds) NIOSH:

25 ppm TWA; 18 mg/m3 TWA (related to Ammonia)

10 mg/m3 STEL (as Zr, except zirconium tetrachloride) (related to Zirconium compounds)

35 ppm STEL; 27 mg/m3 STEL (related to Ammonia)

Chromic acid (7738-94-5)

ACGIH: 0.05 mg/m3 TWA (as Cr) (related to Chromium (VI) compounds, water-soluble) OSHA: 0.1 mg/m3 Ceiling (and chromates)

Engineering Controls:

Ventilation should effectively remove and prevent buildup of any vapor or mist generated from the handling of this product.

PERSONAL PROTECTIVE EQUIPMENT

As prescribed in the OSHA Standard for Personal Protective Equipment (29 CFR 1910.132), employers must perform a Hazard Assessment of all workplaces to determine the need for, and selection of, proper protective equipment for each task performed.

Eves/Face Protective Equipment:

Wear chemical goggles; face shield (if splashing is possible).

Skin Protection:

Use impervious gloves. Butyl, Neoprene, PVC or Nitrile gloves recommended. Use of impervious apron and boots are recommended.

Respiratory Protection:

If ventilation is not sufficient to effectively prevent buildup of aerosols or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Work Practices:

Eye wash fountain and emergency showers are recommended.

Section 9 - Physical & Chemical Properties

Physical State: Liquid Appearance: Orange-Red Bland Vapor Pressure: Odor: Not determined Vapor Density: Not determined **Boiling Point:** >212 °F (>100 °C)

<2

Specific Gravity: 1.0 - 1.1pH:

VOC: Viscosity: Not applicable Not applicable Solubility Water: **Evaporation Rate:** Not determined Complete

Percent Volatile: Not applicable **Percent Solids:** 1-10

Section 10 - Chemical Stability & Reactivity Information

Chemical Stability:

Stable under normal conditions.

Conditions to Avoid:

None expected.

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Incompatibility:

Avoid contact with organic materials, oils, greases, and any oxidizable materials.

Decomposition Products:

None expected.

Hazardous Polymerization:

Will not occur.

* * * Section 11 - Toxicological Information * * *

Acute Toxicity:

A: General Product Information

Industrial exposure to chromium may cause dermatitis, skin ulcers, perforation of the nasal septum, as well as cancers of the lungs, nasal cavity and paranasal sinuses.

B: Component Analysis - LD50/LC50

Ammonium hexafluorozirconate (16919-31-6)

Inhalation LC50 Rat: 2000 mg/kg/4H; Inhalation LC50 Mouse: 4230 mg/kg/1H (related to Ammonia)

Carcinogenicity:

A: General Product Information

No information available for the product.

B: Component Carcinogenicity

Ammonium hexafluorozirconate (16919-31-6)

ACGIH: A4 - Not Classifiable as a Human Carcinogen (as F) (related to Fluorides)

A4 - Not Classifiable as a Human Carcinogen (as Zr) (related to Zirconium compounds)

Chromic acid (7738-94-5)

ACGIH: A1 - Confirmed Human Carcinogen (related to Chromium (VI) water soluble compounds)

Chronic Toxicity

Contains fluorides. Exposure to fluorides over years may cause fluorosis. Excessive exposure to chromium VI can produce allergic skin sensitization reactions and severe nasal irritation, scarring and damage to the lungs, liver and kidney damage.

Epidemiology:

No information available for the product.

Neurotoxicity:

No information available for the product.

Mutagenicity:

No information available for the product.

Teratogenicity:

No information available for the product.

Other Toxicological Information:

None available.

* * * Section 12 - Ecological Information * * *

Ecotoxicity:

A: General Product Information

No data available for this product.

B: Component Analysis - Ecotoxicity - Aquatic Toxicity

Ammonium hexafluorozirconate (16919-31-6)

Test & Species Conditions

Material Name: ALODINE® 1500 ID: 234087

5 min EC50 Photobacterium phosphoreum

2.0 mg/L

15 °C

Environmental Fate:

No data is available concerning the environmental fate, biodegradation or bioconcentration for this product.

* * * Section 13 - Disposal Considerations * * *

US EPA Waste Numbers & Descriptions:

A: General Product Information

This product, if discarded directly, would be a characteristic RCRA corrosive waste (D002). This product contains chromium which is a hazardous waste (D007).

B: Component Waste Numbers

No EPA Waste Numbers are applicable for this product's components.

Disposal Instructions:

Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

* * * Section 14 - Transportation Information * * *

US DOT Information

Shipping Name: Please refer to the container label for transportation information.

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* * * Section 15 - Regulatory Information * * *

US Federal Regulations

A: General Product Information

This product is considered hazardous under 29 CFR 1910.1200 (Hazard Communication).

B: Component Analysis

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65) and/or CERCLA (40 CFR 302.4).

Ammonium hexafluorozirconate (16919-31-6)

SARA 302: 500 lb TPQ (related to Ammonia)

SARA 313: 1.0 percent de minimis concentration (10 percent total aqueous ammonia. Includes anhydrous

ammonia and aqueous ammonia from water dissociable ammonium salts and other sources)

(related to Ammonia)

CERCLA: 100 lb final RQ; 45.4 kg final RQ (related to Ammonia)

Chromic acid (7738-94-5)

CERCLA: 10 lb final RQ; 4.54 kg final RQ

SARA 311/312: Acute: Yes Chronic: Yes Fire: No Pressure: No Reactive: No

State Regulations

A: General Product Information

No additional information available.

B: Component Analysis - State

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS#	CA	FL	MA	MN	NJ	PA
Ammonium hexafluorozirconate (¹related to Fluoride) (²related to Ammonia) (³related to Fluorides)	16919-31-6	Yes¹	No	Yes²	Yes³	Yes²	Yes³
riuoliues)							
Chromic acid	7738-94-5	No	No	Yes	Yes	Yes	Yes

Other Regulations

A: General Product Information

All components are on the U.S. EPA TSCA Inventory List.

B: Component Analysis - Inventory

Component	CAS#	TSCA	DSL	EINECS
Ammonium hexafluorozirconate	16919-31-6	Yes	Yes	Yes
Chromic acid	7738-94-5	Yes	Yes	Yes

C: Component Analysis - WHMIS IDL

The following components are identified under the Canadian Hazardous Products Act Ingredient Disclosure List:

Component	CAS#	Minimum Concentration
Ammonium hexafluorozirconate	16919-31-6	1 % (English Item 1732, French Item 1735) (related to Zirconium
		compounds, n.o.s.)
		1 % (English Item 86, French
		Item 225) (related to Ammonia)
Chromic acid	7738-94-5	1 % (English Item 391, French
		Item 79)

* * *	Section 16 - Other Information	* * *

Material Name: ALODINE® 1500 ID: 234087

NFPA Ratings: Health: 3 Fire: 0 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

HMIS Ratings: Health: 3* Fire: 0 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic hazard

Key/Legend

EPA = Environmental Protection Agency; TSCA = Toxic Substance Control Act; ACGIH = American Conference of Governmental Industrial Hygienists; IARC = International Agency for Research on Cancer; NIOSH = National Institute for Occupational Safety and Health; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration; NFPA = National Fire Protection Association; HMIS = Hazardous Material Identification System; CERCLA = Comprehensive Environmental Response, Compensation and Liability Act; SARA = Superfund Amendments and Reauthorization Act

The information presented herein is believed to be factual as it has been derived from the works and opinions of persons believed to be qualified experts; however, nothing contained in this information is to be taken as a warranty or representation for which Henkel Surface Technologies bears legal responsibility. The user should review any recommendations in the specific context of the intended use to determine whether they are appropriate.

Contact: Regulatory Affairs and Product Acceptance

Contact Phone: (248) 583-9300

This is the end of MSDS # 234087